

# Nitrile Powder Free Examination Glove

DC22 BLUE DC28 PINK DC27 REI
DC22A BLUE DC29 ORANGE

DC23 GREEN DC26 INDIGO

- 1. 1 **TYPE** Nitrile Examination Glove, Powderfree, Non-sterile.
- 1. 2 MATERIAL 100% Nitrile.
- 1. 3 **COLOURS AVAILABLE** Blue, Green, Pink, Orange, Indigo
- 1. 4 **DESIGN AND FEATURE** Ambidextrous, textured, beaded cuff
- 1. 5 **POWDER** No powder lubricant added.
- 1. 6 **STORAGE CONDITION** The gloves shall maintain their properties. when stored in a dry condition. Avoid direct sunlight.
- 1. 7 **SHELF-LIFE** The gloves shall have shelf life of 5 years from the date of manufacture with the above storage condition.
- 1. 8 **PACKING STYLE** 100 pcs gloves x 10 dispensers x 1 carton.
- 1. 9 **SIZE MARKING** The size of gloves shall be marked in the check box on every carton with black ink.

## PERFORMANCE REQUIREMENTS

(Sampling Plan - ISO 2859 Single Normal)

	Characteristics	Inspection Level	Acceptable Quality Level	Reference Standard
2. 1	Dimensions	S2	4.0	ASTM D6319-00ae3
2. 2	Physical Properties	S2	4.0	ASTM D6319-00a <sup>e3</sup>
2. 3	Freedom from Holes (Water Tight Test)	GI	1.5	In-house practice
2. 4	Visual Defects:			
(i)	Major Visual	GI	1.5	In-house practice
(ii)	Minor Visual		2.5	
2.5 Pa	ackaging Defects:			
(i)	Regulatory	GI	**	
(ii)	Visual	GI	4.0	In-house practice
(iii)	Critical (incl. Gloves counting)	S2	4.0	·
2.6	Powderfree Residue	N=5	-	ASTM D6319-00ae3
				ASTM D6124-06
2.7	Mix Sixe/Mix Glove/Mix Hand	Not allowed		**Unacceptable at any level
		1.0		and the second s





## (Textured)

SUITABLE FOR FOOD USE





## **Dimensions**

Description	Size	Standard
Length (mm)	All Sizes	Min 240
Palm Width (mm)	S M L XL	84 +/- 3 94 +/- 3 105 +/- 3 113 +/- 3
Thickness * single wall	All Sizes	Finger 0.12 +/- 0.02 (Typical value: 0.13 - 0.14) Palm 0.10 +/- 0.02 (Typical value: 0.10 - 0.12)

## Nitrile Powder Free **Examination Glove**



## **Physical Properties**

Description	Standard		
	Before Aging	After Aging	
Median Force at Break (%)	Min 500 (Typical value: 500 - 600)	Min 400 (Typical value: 400 - 500)	
Tensile Strength (MPa)	Min 14 (Typical value: 14-18)	Min 14 (Typical value: 14-18)	

### Freedom from holes

The sample size and allowable number of non-conforming gloves in the samples shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

#### **Visual Defects**

The sample size and allowable number of non-conforming gloves in the samples for both major and minor defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

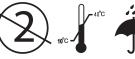
#### **Packaging Defects**

The Sample size and allowable number of non-conforming in the samples for regulatory, visual and critical packaging defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements (Gloves Counting=100 pcs by weight per Dispenser).

#### **Powderfree Residue**

Maximum 2 mg per glove













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